

## REMOVAL

### NOTICE:

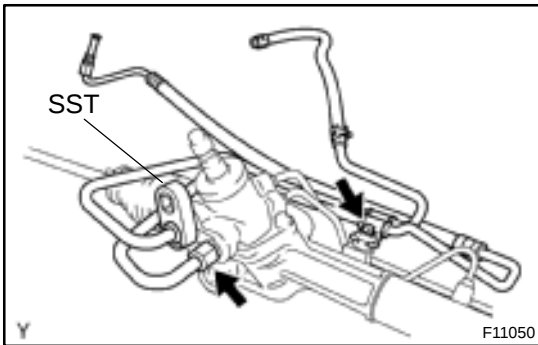
Remove the steering wheel assembly before the steering gear removal, because there is possibility of breaking of the spiral cable.

1. PLACE FRONT WHEELS FACING STRAIGHT AHEAD
2. REMOVE STEERING WHEEL PAD (See page [SR-10](#))
3. REMOVE STEERING WHEEL (See page [SR-10](#))
4. REMOVE LUGGAGE COMPARTMENT TRIM BOX COVER
5. REMOVE TOOL BOX
6. DISCONNECT PRESSURE FEED TUBE AND RETURN HOSE FROM POWER STEERING VANE PUMP (See page [SR-24](#))
7. REMOVE FRONT LUGGAGE UNDER COVER
8. DISCONNECT RH AND LH TIE ROD ENDS (See page [SA-9](#))
9. DISCONNECT NO. 2 INTERMEDIATE SHAFT ASSEMBLY (See page [SR-10](#))



### 10. REMOVE PS GEAR ASSEMBLY

Remove the 2 bolts, 2 nuts, 4 plate washers and PS gear assembly from the steering gear support member.



### 11. REMOVE PRESSURE FEED TUBE ASSEMBLY

- (a) Using SST, disconnect the pressure feed and return tubes.  
SST 09023-12700
- (b) Remove the 2 O-rings from the feed and return tubes.
- (c) Remove the bolt and pressure feed tube assembly.